

P250i co-bot crimping press



- The P250i is the evolution of our traditional product. It has been integrated with an inverter
 in order to increase all supervising processes (setup, work speed, joggle, ...); furthermore a
 smart board which records different parameters and make them available to a MES (through
 an Ethernet connection) has been added to control the crimping machine.
- The machine can be interfaced with co-bot for automated application.

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POWER:

7.5Kw (IO HP)

FORCE:

250kN

STROKE:

50mm (I.969")

CRIMPING HEIGHT:

190mm (7.48")

WEIGHT:

1550 Kg (3417 lb)

DIMENSION (MM):

W 900 x H 2600 x D I400

DIMENSION (")

W 35.43" x H IO2.36" x D 55.II"

CONFIGURATION:

Manual

POWER SUPPLY:

3x220V or 3x380V

VOLTAGE:

250AC / 380AC

SURFACE FINISHING:

Light Grey RAL 7038

CYCLE TIME:

Variable speed 780 ms (min)

PROTOCOL:

TCPIP ModBus

CONNECTION:

Ethernet

JOG FUNCTION:

(embedded)

CELL FORCE:

CDAIO (option)